



### Program diagram

No	Contact 1	Contact 2	Contact 3	Contact 4	Contact 5	Coil	Comment
001	I2					SM1 ( )	Styre en Stop Bit
002	I1					Stop Bit RM1 ( )	
003	Start I1					Stop Bit SQ1 ( )	I denne seksjonen så setter og resetter vi utganger.
004	Start T4					RQ1 ( )	
005	T1					SQ2 ( )	
006	T3					RQ2 ( )	
007	T2					SQ3 ( )	
008	I2					RQ3 ( )	
009	Q1	q2	m1			TT1 ( )	Timer 1 Starter motor 2.
010	Q2	q3	Stop Bit m1			TT2 ( )	Timer 2 Starter motor 3
011	M1	q3	Stop Bit Q2			TT3 ( )	Timer 3 Slanser motor 2
012	Stop Bit M1	q2	Q1			TT4 ( )	